



PRODUCT INFORMATION

MARTRON INC PO BOX 309, MONROE, NC 28111 PH: (704) 289-1934 FAX: (704) 283-7400

DATE: JULY 02, 2006

EMERGENCY - MARTRON 704-289-1934
CHEMTREC 800-424-9300

REF. # MFC-007532

MARTRON MTC POST DIP-5

OPERATING INFORMATION FOR USE AFTER MTC TRIVALENT CHROMIUM PLATING SOLUTIONS

INTRODUCTION

Martron MTC Post Dip-5 was developed for use with Tri-Chrome Plating. **Martron MTC Post Dip-5** is added to the final rinse to help impart a protective film on substrates following nickel and trivalent chromium plating. With proper use, an almost invisible film is imparted to the surface and is particularly useful to minimize and/or eliminate rusting during storage of the plated part in most environments encountered. **Martron MTC Post Dip-5** should not be used as a stand-alone corrosion protection scheme.

APPLICATION

Martron MTC Post Dip-5 is a simple immersion process used following the rinsing operations subsequent to plating with trivalent chromium. The plated article must be thoroughly rinsed, then dipped in the **Martron MTC Post Dip-5** solution as a final rinse.

SOLUTION MAKE-UP FOR MARTRON MTC POST DIP-5

Composition:

Material	Concentration
Martron MTC Post Dip-5	1 % /vol.
Water (deionized preferred)	balance

Operating Conditions:

Time	30 seconds minimum
Temperature	130-145°F

The information presented in this document is, to the best of our knowledge, believed to be true and accurate. No warranty or guarantee, expressed or implied, is made for the performance of any product since the actual use of the product is beyond our control. Nothing in this document shall be construed as a recommendation for its use in violation of any existing patents, laws or regulations. No liability for losses, injury or damages arising from the use of this product shall be assumed.